SAFETY DATA SHEET

This SDS Complies With 29 CFR 1910.1200 (The Hazard Communication Standard)

**************************************************************************

Section I - Product & Company Identification

Product identifier
Product name: REVIVE
Product form: Liquid
Other means of identification: 0128
Relevant identified uses of the substance or mixture: Petroleum based cleaner

Details of the supplier of the safety data sheet
Manufacturer:
Diversified Chemical Products, Inc. 4124 B NW Riverside Street, Riverside, MO 64150
Phone: 816-472-5515

Emergency telephone number
Emergency number : CHEMTREC: 1-800-424-9300

Section II – Hazards Identification

Classification
Flammable Liquids- Category 3
Acute toxicity - Oral Category 5
Skin irritation Category 2
Eye Irritation Category 2A
Skin sensitization Category 1
Aspiration hazard Category 1
Specific target organ toxicity(Single exposure) Narcotic effects, Category 3
Acute aquatic toxicity Category 1

Pictogram

Signal Word
Danger

Hazard Statements
Flammable liquid and vapor.
May be fatal if swallowed and enters airways.
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction.
May be harmful if swallowed.
May cause drowsiness and dizziness
Very toxic to aquatic life.
**Precautionary Statements – Prevention**

Keep away from heat/sparks/open flames/hot surfaces- No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

Avoid breathing mist/vapor/spray.

Avoid release to the environment.

**Precautionary Statements – Response**

IN CASE OF FIRE: Consider carbon dioxide, dry chemical or alcohol resistant foam to extinguish.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation persists.

IF ON SKIN: Wash with plenty of soap and water. Get medical attention if irritation persists.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do not induce vomiting.

Take off contaminated clothing and wash before reuse.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call POISON CENTER/doctor if you feel unwell.

**Precautionary Statements – Disposal**

Dispose of contents/container to an approved waste treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

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### Section III – Composition/Information on ingredients

<table>
<thead>
<tr>
<th>Mixture</th>
<th>CAS No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>10-20</td>
</tr>
<tr>
<td>Hydrotreated light distillates (petroleum)</td>
<td>64742-47-8</td>
<td>50-60</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to process variation.

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### Section IV – First Aid Measures

**Inhalation:** Remove to fresh air. If breathing stops, provide artificial respiration. If symptoms persist, call a physician.

**Eye Contact:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation persists.

**Ingestion:** Rinse mouth. Call a POISON CENTER or doctor/physician if you feel unwell.
**Skin Contact:** Remove contaminated clothing, wash victim with plenty of water. If skin irritation persists, call a physician.

**Most Important Symptoms and Effects, both Acute and Delayed**

**Symptoms**
May cause skin and eye irritation with reddening and watering. May cause drowsiness and dizziness.

**Indication of any Immediate Medical Attention and Special Treatment Needed**

**Note to Physicians:** Treat symptomatically.

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**Section V – Fire Fighting Measures**

**Suitable Extinguishing Media**
Water spray, alcohol resistant foam, dry chemical or carbon dioxide.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**
Carbon oxides

**Protective Equipment and Precautions for Firefighters**
As in any fire, wear self-contained breathing apparatus pressure-demand, NIOSH (approved or equivalent) and full protective gear.

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**Section VI – Accidental Release Measures**

**Personal Precautions, Protective Equipment and Emergency Procedures**

**Personal Precautions** Use personal protective equipment as required. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe area.

**Methods and Material for Containment and Cleaning Up**

**Methods for Containment:** Prevent further leakage or spillage if safe to do so by containing with inert absorbent. Avoid releasing to the environment.

**Methods for Cleaning Up:** Collect liquid in a sealable, solvent resistant container. Sprinkle inert absorbent compound onto spill, then sweep into a container. Keep in suitable, closed containers for disposal.
Section VII – Handling & Storage

Precautions for Safe Handling

Advice on Safe Handling: Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use personal protection recommended in Section 8.

Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions: Keep containers tightly closed in a dry, cool and well-ventilated place.

Section VIII – Exposure Controls/ Personal Protection

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Hydrotreated light</td>
<td>64742-47-8</td>
<td>212 ppm</td>
<td>500 ppm</td>
<td>Not established</td>
</tr>
<tr>
<td>distillates (petroleum)</td>
<td></td>
<td>1200 mg/m³ 8 h</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Appropriate Engineering Controls

Engineering Controls: Provide adequate ventilation, eyewash stations.

Individual Protection Measures, such as Personal Protective Equipment

Eye/Face Protection: Wear approved safety goggles/ face shield where a splash hazard exists.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice.

Section IX – Physical & Chemical Properties

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid</td>
<td>Amber</td>
</tr>
<tr>
<td>Property</td>
<td>Values</td>
</tr>
<tr>
<td>------------------------------</td>
<td>---------------------------------------------</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>158-194 °C (316.4-381.2 °F)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>48.9 °C (120 °F)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>n/a-liquid</td>
</tr>
<tr>
<td>Upper Flammable Limits</td>
<td>6.1 % (V)</td>
</tr>
<tr>
<td>Lower Flammable Limits</td>
<td>0.6% (V)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;2 mmHg @ 20 °C</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.81</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Solubility in Other Solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not an Explosive</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor</td>
<td>Citrus</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**Section X – Stability & Reactivity**

**Reactivity**

d-Limonene can oxidize slowly in contact with air.

**Chemical Stability**
Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**
No hazardous polymerization.

**Conditions to Avoid**
Heat, sparks, flames.

**Incompatible Materials**
Oxidizing agents, strong acids, peroxides, halogens.

**Hazardous Decomposition Products**
Carbon dioxide, carbon monoxide, acrid smoke.

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**Section XI - Toxicological information**

**Information on Likely Routes of Exposure**

**Product Information**

**Inhalation:** Avoid breathing vapors or mists. May cause mild irritation of the upper respiratory tract in large doses.

**Eye Contact:** Causes serious eye irritation

**Skin Contact:** Causes moderate skin irritation, dry skin, redness.

**Ingestion:** Harmful if swallowed. May be fatal if swallowed and enters airways.
This product as a whole has not been tested for acute toxicity; the following is based on component data:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>&gt;5,000 mg/kg(Rat)</td>
<td>&gt;5,000 mg/kg(Rabbit)</td>
<td>No data available</td>
</tr>
<tr>
<td>Hydrotreated light distillates</td>
<td>64742-47-8</td>
<td>&gt;5,000 mg/kg(Rat)</td>
<td>&gt;2000 mg/kg (Rabbit)</td>
<td>&gt;5.2 mg/l 4 h</td>
</tr>
<tr>
<td>distillates (petroleum)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Chemical Name                                      | D-Limonene                      | Hydrotreated light distillates (petroleum) |
---------------------------------------------------|----------------------------------|-------------------------------------------|
Skin corrosion/irritation                           | Moderate irritation              | Moderate irritation                        |
Serious eye damage/irritation                       | No data available                | Mild irritation                            |
Respiratory or skin sensitization                   | Sensitizer when oxidized         | Not a sensitizer                          |
Mutagenicity                                        | No data available                | Negative results                          |
Carcinogenicity                                     | Not classified as carcinogen     | Not classified as carcinogen               |
Reproductive toxicity                               | No data available                | No data available                          |
Specific target organ toxicity-Single exposure      | No data available                | Narcotic effects.                         |
Specific target organ toxicity-repeated exposure     | No data available                | No data available                          |
Aspiration hazard                                   | Aspiration hazard                | Aspiration hazard                         |

**Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure**

**Carcinogenicity:** This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**Numerical Measures of Toxicity:** Not determined

**Section XII - Ecological information**

**Ecotoxicity**
There is no data available for this product as a whole.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Aquatic invertebrates</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>67-63-0</td>
<td>No data available</td>
<td>LC50 - Pimephales promelas (fathead minnow) 0.702 mg/l - 96 h</td>
<td>EC50 - Daphnia pulex (Water flea) – 69.6 mg/l 48 h</td>
</tr>
<tr>
<td>Hydrotreated light distillates</td>
<td>64742-47-8</td>
<td>No data available</td>
<td>LC50 - Pimephales promelas (fathead minnow) 45 mg/l - 96 h LC50 Oncorhyncus mykiss: 2.4 mg/l 96 h</td>
<td>LC50-Den-dronereides heteropoda 4720 mg/l 96 h</td>
</tr>
<tr>
<td>distillates (petroleum)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Persistence and Degradability**
No data available

**Bioaccumulation**
No data available

**Mobility**
No data available
Section XIII - Disposal considerations

**Waste Disposal Method**
Dispose of material in accordance with all Federal, State and local regulations. Local regulations may be more stringent than Federal or State. Avoid discharge to sewers or waterways.

Section XIV - Transport information

**DOT Proper Shipping Description:**
- **Non-Bulk:** combustible, not regulated
- **Bulk:** NA1993, Compounds, cleaning liquid, N.O.S. (d-Limonene, hydrotreated light distillates ), 3, PGIII

Section XV - Regulatory information

**SARA Title III Section 311/312 (40CFR370):** Acute and health hazard
**SARA Title III Section 313 (40CFR372):** No reportable components.
**RCRA Status (40CFR261.33):** No reportable components.
**TSCA Inventory Status:** Reported/included
**OSHA/NTP/IARC Carcinogen Status:** Not listed
**Canadian DSL Status:** Reported/included

**Chemicals Known to the State of California to Cause Cancer or Reproductive Toxicity:**
This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**U.S. State Right-to-Know Regulations**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>d-Limonene</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrotreated light distillates (petroleum)</td>
<td>NONANE</td>
<td>NONANE</td>
<td>NONANE</td>
</tr>
</tbody>
</table>

Section XVI - Other information

**HMIS ratings:**
- Health: 2
- Flammability: 2
- Reactivity: 0
**Indication of changes:** Revision – 1
**Date Sheet Prepared:** 05/06/2015
**Other information:** Author – EHS Administrator

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The information herein is presented in good faith and believed to be correct as of the date hereof. However, the manufacturer makes no representation as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purposes prior to use.

No representations or warranty's, either express or implied of merchantability, fitness for a particular purpose or of any other nature with respect to the product or to the information herein is made hereunder. The manufacturer shall in no event be responsible for any damages of whatsoever nature directly or indirectly resulting from the publication or use of or reliance upon information contained herein.

END OF SDS