Section I - Product & Company Identification

Product identifier
Product name: CITRIKLEEN
Product form: Liquid
Other means of identification: 0561

Relevant identified uses of the substance or mixture: Chemical degreaser, Cleaner

Details of the supplier of the safety data sheet
Manufacturer:
Diversified Chemical Products, Inc. 4124 B NW Riverside Street, Riverside, MO 64150
Phone: 816-472-5515

Emergency telephone number
Emergency number: CHEMTREC: 1-800-424-9300

Section II – Hazards Identification

Classification
Flammable Liquids - Category 3
Acute toxicity - Oral Category 5
Skin irritation Category 2
Eye Irritation Category 2A
Skin sensitization Category 1
Aspiration hazard Category 1
Acute aquatic toxicity Category 1

Pictogram

Signal Word
Danger

Hazard Statements
Flammable liquid and vapor.
May be fatal if swallowed and enters airways.
Causes skin irritation
Causes eye irritation
May cause an allergic skin reaction.
Very toxic to aquatic life.
Precautionary Statements – Prevention
Keep away from heat/sparks/open flames/hot surfaces- No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements – Response
IN CASE OF FIRE: Consider carbon dioxide, dry chemical or alcohol resistant foam to extinguish.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation occurs
IF ON SKIN: Wash with plenty of soap and water.
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do not induce vomiting.
Take off contaminated clothing and wash before reuse.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call POISON CENTER/doctor if you feel unwell.

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section III – Composition/Information on ingredients

<table>
<thead>
<tr>
<th>Mixture</th>
<th>Product identifier</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>(CAS No) 5989-27-5</td>
<td>90-100</td>
</tr>
<tr>
<td>Benzenesulfonic acid, C10-16-alkyl derivs, compds . with 2-propanamine</td>
<td>(CAS No) 68584-24-7</td>
<td>1-5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Section IV – First Aid Measures

First Aid Measures

Inhalation: Remove to fresh air. If breathing stops, provide artificial respiration. If symptoms persist, call a physician.

Eye Contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation persists.

Ingestion: Rinse mouth. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin Contact: Remove contaminated clothing, wash with plenty of water. If skin irritation persists, call a physician.

Most Important Symptoms and Effects, both Acute and Delayed

Symptoms
May cause skin and eye irritation with reddening and watering.

Indication of any Immediate Medical Attention and Special Treatment Needed

Note to Physicians: Treat symptomatically.

Section V – Fire Fighting Measures

Suitable Extinguishing Media
Water spray, alcohol resistant foam, dry chemical or carbon dioxide.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical
Carbon oxides

Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Section VI – Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions Use personal protective equipment as required. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe area.

Methods and Material for Containment and Cleaning Up

Methods for Containment: Prevent further leakage or spillage if safe to do so by containing with inert absorbent. Avoid releasing to the environment.

Methods for Cleaning Up: Collect liquid in a sealable, solvent resistant container. Sprinkle inert absorbent compound onto spill, then sweep into a container. Keep in suitable, closed containers for disposal.

Section VII – Handling & Storage

Precautions for Safe Handling
Advice on Safe Handling: Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use personal protection recommended in Section 8.

Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions: Keep containers tightly closed in a dry, cool and well-ventilated place.

Section VIII – Exposure Controls/ Personal Protection

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Benzenesulfonic acid, C10-16-alkyl derivs, compds . with 2-propanamine</td>
<td>68584-24-7</td>
<td>Not established</td>
<td>Not established</td>
<td>Not established</td>
</tr>
</tbody>
</table>

Appropriate Engineering Controls

Engineering Controls: Provide adequate ventilation, eyewash stations.

Individual Protection Measures, such as Personal Protective Equipment

Eye/Face Protection: Wear approved safety goggles/ face shield where a splash hazard exists.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice.

Section IX – Physical & Chemical Properties

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Color</th>
<th>pH</th>
<th>Melting Point/Freezing Point</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liquid</td>
<td>Orange</td>
<td>No data available</td>
<td>-96 ° C (-140 ° F)</td>
</tr>
<tr>
<td>Property</td>
<td>Value</td>
<td></td>
<td></td>
</tr>
<tr>
<td>----------------------------------</td>
<td>--------------------------------------------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>176 °C (349 °F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>48.9 °C (120 °F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>n/a-liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Flammable Limits</td>
<td>6.1 % (V)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Flammable Limits</td>
<td>0.7% (V)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>2 mmHg @ 20 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>4.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.99</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility in Other Solvents</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>4.23</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>237 °C (458 °F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not an Explosive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Citrus</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Section X – Stability & Reactivity**

**Reactivity**
d-Limonene can oxidize slowly in contact with air.

**Chemical Stability**
Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**
No hazardous polymerization.

**Conditions to Avoid**
Heat, sparks, flames.

**Incompatible Materials** Oxidizing agents, strong acids, peroxides, halogens, vinyl chloride and iodine pentafluoride

**Hazardous Decomposition Products**
Carbon dioxide, carbon monoxide, acrid smoke.

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**Section XI - Toxicological information**

**Information on Likely Routes of Exposure**

**Product Information**

**Inhalation:** Avoid breathing vapors or mists. May cause mild irritation of the upper respiratory tract in large doses.

**Eye Contact:** Causes mild eye irritation
Skin Contact: Causes moderate skin irritation, dry skin, redness.
Ingestion: Harmful if swallowed. May be fatal if swallowed and enters airways.

This product as a whole has not been tested for acute toxicity; the following is based on component data:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>&gt;5,000 mg/kg(Rat)</td>
<td>&gt;5,000 mg/kg(Rabbit)</td>
<td>No data available</td>
</tr>
<tr>
<td>Benzenesulfonic acid, C10-16-alkyl derivs, compds. with 2-propanamine</td>
<td>68584-24-7</td>
<td>5,000 mg/kg(Rat)</td>
<td>10200 mg/kg (Rabbit), 2000 mg/kg (Rat)</td>
<td>No data available</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>D-Limonene</th>
<th>Benzenesulfonic acid, C10-16-alkyl derivs, compds. with 2-propanamine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Moderate irritation</td>
<td>Moderate irritation</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>No data available</td>
<td>Moderate irritation</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Sensitizer when oxidized</td>
<td>Not a sensitizer</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>No data available</td>
<td>No data available</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified as carcinogen</td>
<td>Not classified as carcinogen</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>No data available</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure</td>
<td>No data available</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific target organ toxicity - repeated exposure</td>
<td>No data available</td>
<td>No data available</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Aspiration hazard</td>
<td>No data available</td>
</tr>
</tbody>
</table>

**Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure**

**Carcinogenicity:** This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**Numerical Measures of Toxicity:** Not determined

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**Ecotoxicity**

There is no data available for this product as a whole.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS #</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Aquatic invertebrates</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>67-63-0</td>
<td>No data available</td>
<td>LC50 - <em>Pimephales promelas</em> (fathead minnow) 0.702 mg/l</td>
<td>EC50 - <em>Daphnia pulex</em> (Water flea) – 69.6 mg/l 48 h</td>
</tr>
<tr>
<td>Chemical Name</td>
<td>New Jersey</td>
<td>Massachusetts</td>
<td>Pennsylvania</td>
<td></td>
</tr>
<tr>
<td>---------------</td>
<td>------------</td>
<td>---------------</td>
<td>--------------</td>
<td></td>
</tr>
<tr>
<td>None listed</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Persistence and Degradability**
Not determined

**Bioaccumulation**
Not determined

**Mobility**
Not determined

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**Section XIII - Disposal considerations**

**Waste Disposal Method**
Dispose of material in accordance with all Federal, State and local regulations. Local regulations may be more stringent than Federal or State. Avoid discharge to sewers or waterways.

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**Section XIV - Transport information**

**DOT Proper Shipping Description:**
**Non-Bulk:** combustible, not regulated  
**Bulk:** NA1993, combustible liquid, N.O.S. (D-Limonene), combustible, PGIII

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**Section XV - Regulatory information**

**SARA Title III Section 311/312 (40CFR370):** Acute and health hazard  
**SARA Title III Section 313 (40CFR372):** No reportable components.  
**RCRA Status (40CFR261.33):** No reportable components.  
**TSCA Inventory Status:** Reported/included  
**OSHA/NTP/IARC Carcinogen Status:** Not listed  
**Canadian DSL Status:** Reported/included  
**Chemicals Known to the State of California to Cause Cancer or Reproductive Toxicity:**  
This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.  
**U.S. State Right-to-Know Regulations**
Section XVI - Other information

HMIS ratings: Health: 2
               Flammability: 2
               Reactivity: 0

Indication of changes: Revision – 1
Date Sheet Prepared: 04/29/2015
Other information: Author – EHS Administrator

******************************************************************************
The information herein is presented in good faith and believed to be correct as of the date hereof. However, the manufacturer makes no representation as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purposes prior to use.

No representations or warranty’s, either express or implied of merchantability, fitness for a particular purpose or of any other nature with respect to the product or to the information herein is made hereunder. The manufacturer shall in no event be responsible for any damages of whatsoever nature directly or indirectly resulting from the publication or use of or reliance upon information contained herein.

END OF SDS